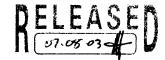
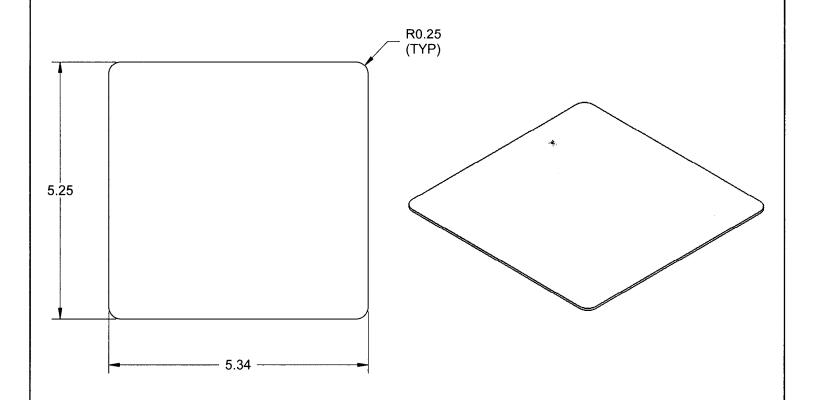


	DESIG	N }	C $\mathcal{B}$	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	CHECKED		APPROYED	DRAWING NO.	REV. A
		PH		D3534	SHEET 1 OF 1
	07.01.10		TITLE	SCALE	
			DOUBLER	1:2	
	REV	DATE			DESCRIPTION
	Α		07.01.10	NEW ISSUE	





## D3534-1 DOUBLER

## NOTES:

- 1) MATERIAL: ALUMINUM 2024-T3 SHEET, 0.050 THICK PER QQ-A-250/4 OR AMS 4037 (REF DART SPEC M2024T3S.050)
- 2) FINISH: CHÈMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX
- 6) IDENTIFY WITH DART P/N "D3534-1" USING FINE POINT PERMANENT INK MARKER

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